# **BA 280N: OPERATIONS MANAGEMENT**

Texas MBA Core Course Requirement Fall 2009 Semester

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### **COURSE DESCRIPTION**

Operations Management (OM) involves the systematic design, operation, control, and improvement of businesses processes. Managing operations is vital to every organization, for it is only through effective and efficient utilization of resources that an organization can be successful in the long run. This is especially true today, when we see that significant competitive advantages accrue to those firms that manage their operations effectively (as exemplified by several American and Japanese companies).

This course is conceptually structured in two sections:

## Section I: Process Analysis, Process Cost Structure, Projects, and Variability

In this section, we focus on developing skills in detailed analysis of processes and process cost structures. We follow up with an introduction to project management. Throughout we address variability in its various manifestations: process, inventory and project. This toolkit will be central to dealing with the more strategic concepts introduced in the second section of the course.

### Section 2: Some Essential Topics in OM

In this section, we study a number of topics in OM including statistical process control, Toyota Production System, and supply chain management. The primary learning method in this section is case analysis. We also study strategies for improving the competitiveness of a firm by focusing on its business processes.

### **COURSE LEARNING OBJECTIVES**

In this course, we present several analytical techniques – such as risk pooling, waiting line analysis, and network diagramming – which will aid you in managing processes in the real world. However, when analytical tools are not available, we will seek a careful understanding and clear articulation of the situation at hand, identification of the options and strategies available, and analysis of the tradeoffs involved in choosing from among the various options. At the end of this course, you should have:

#### gained an improved understanding of

- how every organization uses processes to transform inputs into goods and services
- the importance of careful design, operation, and improvement of business processes
- the competitive potential of sound operations management

# and acquired the skills to

- analyze any manufacturing or service process to uncover improvement opportunities
- recommend process improvement along the dimensions of efficiency, quality, and speed

### TEACHING/LEARNING METHODOLOGY

This course is a mixture of lectures, case discussions and problem solving. The readings for the class consist of some cases and articles, some learning notes we have written to help clarify a few of the more difficult concepts that we cover, and the following books:

# Matching Supply with Demand (MSWD) by Cachon and Terwiesch

(This is the text for the course. But we shall use this more as a reference. Please read the assigned sections of this text somewhat lightly at first. Go back for a re-read as you deem useful after we discuss the topic in class.)

# The Goal: A Process of Ongoing Improvement by E. Goldratt and J. Cox

### Critical Chain by E. Goldratt

In preparing for case discussions, you are strongly encouraged to work with others in the class. Suggested questions to help you prepare for case discussions are provided in the syllabus. These questions should serve only as a starting point.

Homework is assigned to help you validate your understanding of the material prior to the final exam. The purpose of these assignments is to reinforce learning and promote class preparedness; thus you are free to work with others in the class in solving these problems. But the answer that you turn in must be your work product. Effort and completeness are the primary criteria for homework credit.

You and we will work together to create the best learning environment that we can. In the spirit of continuous improvement, we will ask for written feedback at the end of the semester – however, your informal feedback is also critical. Please let us know throughout the semester, individually or collectively, if there is anything we can do to make this class better for you.

### **PERFORMANCE EVALUATION**

The final grade in this class will be based on your demonstrated performance as follows:

Homework	20 %
Class Participation	20 %
Final Exam	60 %
Total	100%

# **McCombs Classroom Professionalism Policy**

The highest professional standards are expected of all members of the McCombs community. The collective class reputation and the value of the Texas MBA experience hinges on this.

Faculty are expected to be professional and prepared to deliver value for each and every class session. Students are expected to be professional in all respects.

### The Texas MBA classroom experience is enhanced when:

- **Students arrive on time.** On time arrival ensures that classes are able to start and finish at the scheduled time. On time arrival shows respect for both fellow students and faculty and it enhances learning by reducing avoidable distractions.
- **Students display their name cards.** This permits fellow students and faculty to learn names, enhancing opportunities for community building and evaluation of in-class contributions.
- Students minimize unscheduled personal breaks. The learning environment improves when disruptions are limited.
- Students are fully prepared for each class. Much of the learning in the Texas MBA program takes place during classroom discussions. When students are not prepared they cannot contribute to the overall learning process. This affects not only the individual, but their peers as well.
- Students respect the views and opinions of their colleagues. Disagreement and debate are encouraged. Intolerance for the views of others is unacceptable.
- Students do not speak unless they are speaking to the entire class. Unless otherwise instructed by the instructor, please do not engage in private conversations, however short or innocuous, while the class is in progress. They are disruptive and discourteous to the speaker. Raise your hand if you have a question or comment.
- Laptops are closed and put away. When students are surfing the web, responding to e-mail, instant messaging each other, and otherwise not devoting their full attention to the topic at hand they are doing themselves and their peers a major disservice. Those around them face additional distraction. Fellow students cannot benefit from the insights of the students who are not engaged. Faculty office hours are spent going over class material with students who chose not to pay attention, rather than truly adding value by helping students who want a better understanding of the material or want to explore the issues in more depth. Students with real needs may not be able to obtain adequate help if faculty time is spent repeating what was said in class. There are often cases where learning is enhanced by the use of laptops in class. Faculty will let you know when it is appropriate to use them. In such cases, professional behavior is exhibited when misuse does not take place.
- Phones and wireless devices are turned off. We've all heard the annoying ringing in the middle of a meeting. Not only is it not professional, it cuts off the flow of discussion when the search for the offender begins. When a true need to communicate with someone outside of class exists (e.g., for some medical need) please inform the professor prior to class.

Remember, you are competing for the best faculty McCombs has to offer. Your professionalism and activity in class contributes to your success in attracting the best faculty to this program.

### **Academic Dishonesty**

We have no tolerance for acts of academic dishonesty. Such acts damage the reputation of the school and the degree and demean the honest efforts of the majority of students. The minimum penalty for an act of academic dishonesty will be a zero for that assignment or exam.

The responsibilities for both students and faculty with regard to the Honor System are described on <a href="http://mba.mccombs.utexas.edu/students/academics/honor/index.asp">http://mba.mccombs.utexas.edu/students/academics/honor/index.asp</a> and on the final pages of this syllabus. As the instructors for this course, we agree to observe all the faculty responsibilities described therein. During Orientation, you signed the Honor Code Pledge. In doing so, you agreed to observe all of the student responsibilities of the Honor Code. If the application of the Honor System to this class and its assignments is unclear in any way, it is your responsibility to ask us for clarification.

As specific guidance for this course,

- (1) Do not use any materials (packet of overheads, homework, course notes, handouts, exams, homework solutions, case summaries) from previous semesters or from other sections of the course being offered in this semester unless the same has been made available to every one of your fellow students in this class.
- (2) Homework assignments are to be turned in individually but we encourage you to work together with others in the class in solving these assignments. Note that the *writing* of these assignments that you turn in must be your work product. No Xerox copies or cutting and pasting the work of others please.
- (3) The group case report should be prepared without any help from outside your group.
- (4) The final exam is strictly an individual assignment.
- (5) Group study for learning the course material is encouraged. Group preparation for case discussions and the final examination is acceptable and encouraged.

### **Students with Disabilities**

Upon request, the University of Texas at Austin provides appropriate academic accommodations (SSD) is housed in the Office of the Dean of Students, located on the fourth for qualified students with disabilities. Services for Students with Disabilities floor of the Student Services Building. Information on how to register, downloadable forms, including guidelines for documentation, accommodation request letters, and releases of information are available online at http://deanofstudents.utexas.edu/ssd/index.php. Please contact SSD at (512) 471-6259, VP: (512) 232-2937 or via e-mail if you have any questions.

### **Honor Code Purpose**

Academic honor, trust and integrity are fundamental to The University of Texas at Austin McCombs School of Business community. They contribute directly to the quality of your education and reach far beyond the campus to your overall standing within the business community. The University of Texas at Austin McCombs School of Business Honor System promotes academic honor, trust and integrity throughout the Graduate School of Business. The Honor System relies upon The University of Texas Student Standards of Conduct (Chapter 11 of the Institutional Rules on Student Service and Activities) for enforcement, but promotes ideals that are higher than merely enforceable standards. Every student is responsible for understanding and abiding by the provisions of the Honor System and the University of Texas Student Standards of Conduct. The University expects all students to obey the law, show respect for other members of the university community, perform contractual obligations, maintain absolute integrity and the highest standard of individual honor in scholastic work, and observe the highest standards of conduct. Ignorance of the Honor System or The University of Texas Student Standards of Conduct is not an acceptable excuse for violations under any circumstances.

The effectiveness of the Honor System results solely from the wholehearted and uncompromising support of each member of the Graduate School of Business community. Each member must abide by the Honor System and must be intolerant of any violations. The system is only as effective as you make it.

# **Faculty Involvement in the Honor System**

The University of Texas at Austin McCombs School of Business Faculty's commitment to the Honor System is critical to its success. It is imperative that faculty make their expectations clear to all students. They must also respond to accusations of cheating or other misconduct by students in a timely, discrete and fair manner. We urge faculty members to promote awareness of the importance of integrity through in-class discussions and assignments throughout the semester.

## **Expectations Under the Honor System**

#### **Standards**

If a student is uncertain about the standards of conduct in a particular setting, he or she should ask the relevant faculty member for clarification to ensure his or her conduct falls within the expected scope of honor, trust and integrity as promoted by the Honor System. This applies to all tests, papers and group and individual work. Questions about appropriate behavior during the job search should be addressed to a professional member of the Career Services Office. Below are some of the specific examples of violations of the Honor System.

# Lying

Lying is any deliberate attempt to deceive another by stating an untruth, or by any direct form of communication to include the telling of a partial truth. Lying includes the use or omission of any information with the intent to deceive or mislead. Examples of lying include, but are not limited to, providing a false excuse for why a test was missed or presenting false information to a recruiter.

# **Stealing**

Stealing is wrongfully taking, obtaining, withholding, defacing or destroying any person's money, personal property, article or service, under any circumstances. Examples of stealing include, but are not limited to, removing course material from the library or hiding it from others, removing material from another person's mail folder, securing for one's self unattended items such as calculators, books, book bags or other personal property. Another form of stealing is the duplication of copyrighted material beyond the reasonable bounds of "fair use." Defacing (e.g., "marking up" or highlighting) library books is also considered stealing, because, through a willful act, the value of another's property is decreased. (See the appendix for a detailed explanation of "fair use.")

# Cheating

Cheating is wrongfully and unfairly acting out of self-interest for personal gain by seeking or accepting an unauthorized advantage over one's peers. Examples include, but are not limited to, obtaining questions or answers to tests or quizzes, and getting assistance on case write-ups or other projects beyond what is authorized by the assigning instructor. It is also cheating to accept the benefit(s) of another person's theft(s) even if not actively sought. For instance, if one continues to be attentive to an overhead conversation about a test or case write-up even if initial exposure to such information was accidental and beyond the control of the student in question, one is also cheating. If a student overhears a conversation or any information that any faculty member might reasonably wish to withhold from the student, the student should inform the faculty member(s) of the information and circumstance under which it was overheard.

### **Actions Required for Responding to Suspected and Known Violations**

As stated, everyone must abide by the Honor System and be intolerant of violations. If you suspect a violation has occurred, you should first speak to the suspected violator in an attempt to determine if an infraction has taken place. If, after doing so, you still believe that a violation has occurred, you must tell

the suspected violator that he or she must report himself or herself to the course professor or Associate Dean of the Graduate School of Business. If the individual fails to report himself or herself within 48 hours, it then becomes your obligation to report the infraction to the course professor or the Associate Dean of the Graduate School of Business. Remember that although you are not required by regulation to take any action, our Honor System is only as effective as you make it. If you remain silent when you suspect or know of a violation, you are approving of such dishonorable conduct as the community standard. You are thereby precipitating a repetition of such violations.

# The Honor Pledge

The University of Texas at Austin McCombs School of Business requires each enrolled student to adopt the Honor System. The Honor Pledge best describes the conduct promoted by the Honor System. It is as follows:

"I affirm that I belong to the honorable community of The University of Texas at Austin Graduate School of Business. I will not lie, cheat or steal, nor will I tolerate those who do."

"I pledge my full support to the Honor System. I agree to be bound at all times by the Honor System and understand that any violation may result in my dismissal from the Graduate School of Business."

# **COURSE OUTLINE**

### BLOCK 1 OPERATIONAL EXCELLENCE

(Thursday, 15 October)

<u>Topics:</u> Taking a Process Viewpoint

**Service Operations** 

<u>Preparation</u>: MSWD Chapter 1: Introduction

"Deep Change" by M. Hammer

Benihana of Tokyo Case

Nation's Restaurant News, 16 February 2004 Nation's Restaurant News, 2 August 2004

Homework Due: None

Exercises/Cases: Benihana of Tokyo

### BLOCK 2 UNDERSTANDING PROCESSES

(Tuesday, 20 October)

<u>Topics:</u> The Process Flow Diagram

**Terminology** 

<u>Preparation</u>: *MSWD* Chapter 3: Understanding the Supply Process...

MSWD Chapter 4: Estimating and Reducing Labor Costs

Homework Due: None

Exercises/Cases: None

### BLOCK 3 INVENTORY

(Thursday, 22 October)

<u>Topics:</u> Role of Inventory

**Inventory Buildup** 

<u>Preparation</u>: MSWD Chapter 2: The Process View of the Organization

Homework Due: HW #1 – Process Analysis

Exercises/Cases: None

### BLOCK 4 COST STRUCTURE

(Tuesday, 27 October)

<u>Topics</u>: Key Financial Relationships

Sensitivity of Profit to Volume

**Arbitrage Opportunities** 

Pricing and Outsourcing Decisions

<u>Preparation</u>: MSWD Chapter 5: The Link between Operations and Finance

<u>Homework Due</u>: HW #2 – Inventory Buildup Exercises/Cases: MD Anderson Blood Clinic

### BLOCK 5 UNDERSTANDING PROJECTS

(Thursday, 29 October)

<u>Topics</u>: Projects as a Type of Process

Projects, Programs, and Portfolios Scheduling Activities – CPM Resource Considerations

Critical Chain

<u>Preparation</u>: *POM* Chapter 3: Project Management

"Projects, Programme or Portfolio – What's in a Word?" by P. Simon

"Critical Chain" by E. Goldratt

Homework Due: HW #3 – Cost Structure

Exercises/Cases: None

# BLOCK 6 DEALING WITH UNCERTAINTY

(Tuesday, 3 November)

Topics: Attitudes towards Risk and Uncertainty

Estimating Variability

Understanding the Range Estimate Establishing a Point Estimate

<u>Preparation</u>: None

Homework Due: HW #4 – Project Planning

Exercises/Cases: None

### BLOCK 7 PROCESS UNCERTAINTY

(Thursday, 5 November)

<u>Topics</u>: Arrival/Service Time Variability

Simple Queueing Models

Risk Pooling

The Generalized Tradeoff

<u>Preparation</u>: MSWD Chapter 7: Variability... Waiting Time Problems

MSWD Chapter 8: Variability... Throughput Losses

<u>Homework Due</u>: None Exercises/Cases: None

### BLOCK 8 INVENTORY UNCERTAINTY

(Tuesday, 10 November)

<u>Topics</u>: Inventory Review Policies

Newsvendor Model

Service Level

**Assortment Decisions** 

<u>Preparation</u>: "A Note on Inventory Control Systems" by R. B. Freund

MSWD Chapter 11: ... The Newsvendor Model

"Retail Inventory and Shelf-Space Allocation" by Freund and Mastuo

<u>Homework Due</u>: HW #5 – Process Planning

Exercises/Cases: None

### BLOCK 9 PROJECT UNCERTAINTY

(Thursday, 12 November)

Topics: PERT Scheduling

Impact on Cost and Schedule

**Project Buffers** 

**Contingency Budgets** 

Preparation: None

<u>Homework Due</u>: HW #6 – Inventory Policies

Exercises/Cases: None

### BLOCK 10 QUALITY MANAGEMENT

(Tuesday, 17 November)

<u>Topics</u>: Quality as Strategy

"Optimal" Quality

Multiple Dimensions of Quality Toyota Production System

Competing Production Strategies

<u>Preparation</u>: MSWD Chapter 10: Lean Operations and the Toyota Production System

"A Note on Push Systems" by R. B. Freund "A Note on Pull Systems" by R. B. Freund "Push the Plan, Pull the Work" by R. B. Freund

<u>Homework Due</u>: HW #7 – Cost and Schedule Estimation

Exercises/Cases: None

# BLOCK 11 STATISTICAL PROCESS CONTROL

(Thursday, 19 November)

<u>Topics</u>: Quantitative Quality Control

Control vs Capability 6-Sigma Quality

<u>Preparation</u>: MSWD Chapter 9: Quality Management, Statistical Process Control...

"A Note on Statistical Process Control" by R. B Freund

<u>Homework Due</u>: None Exercises/Cases: None

### BLOCK 12 THE BEER GAME

(Tuesday, 24 November)

<u>Topics</u>: Supply-Chain Simulation

<u>Preparation</u>: None

Homework Due: HW #8 – Statistical Process Control

Exercises/Cases: None

### BLOCK 13 SUPPLY CHAIN MANAGEMENT

(Tuesday, 1 December)

<u>Topics</u>: Debriefing the Beer Game

The Bullwhip Effect Causes and Cures Supply Chain Contracts

<u>Preparation</u>: MSWD Chapter 16: Supply Chain Coordination

<u>Homework Due</u>: None Exercises/Cases: None

### BLOCK 14 CATCH-UP / FINAL EXAM REVIEW

(Thursday, 3 December)

<u>Topics</u>: Blocks 1-13

Preparation: Final Exam Practice

"The Goal" by E. Goldratt

Homework Due: None

# FINAL EXAM - COMPREHENSIVE

(During the week of 7-11 December, as scheduled by MBA Program Office)